AMENDMENTS TO THE CLAIMS

- 1. (Currently Amended) A settable mixture comprising polybutadiene, a flow-
- enhancing liquid, and dry particulate material, the latter having no more than 2% water content
- and [containing-from zero up to] being selected to have a maximum of 2% Aluminium Oxide,
- and [from zero up to 1% of] a maximum of 1% Ferrous Oxide, the percentages being by
- 5 weight of particulate material.
- 2. (Original) A settable mixture according to Claim 1, wherein the flow-enhancing
- 2 liquid is a flow-enhancing solvent.
 - 3. (Previously Presented) A settable mixture according Claim 1, wherein the
 - 2 particulate material comprises dry sand being at least 90% silica sand.
 - 4. (Currently Amended) A settable mixture according to Claim 1, wherein the
 - 2 particulate material includes a mixture of materials [containing from zero up to] selected to
 - 3 contain a maximum of 1.4% by weight of Aluminium Oxide, and [from zero up to] a
 - 4 <u>maximum of 0.5%</u> by weight of Ferrous Oxide.
 - 5. (Previously Presented) A settable mixture according to Claim 1, wherein the
 - 2 polybutadiene is provided in liquid form.

- 6. (Previously Presented) A settable mixture according to Claim 1, including a re-odoriser.
- 7. (Original) A settable mixture according to Claim 6, wherein the proportion
- of the re-odoriser within the mixture is between 0.001% and 5% by weight of settable
- 3 mixture.
- 8. (Original) A settable mixture according to Claim 2, wherein the flow
- 2 enhancing solvent is a de-aromatised hydrocarbon.
- 9. (Original) A settable mixture according Claim 1, wherein the particulate
- 2 material is sand of special fraction size in the range of grain size 0.01mm to 0.85mm
- and is dried to have a maximum 2% water content by weight absorbed from the
- 4 atmosphere after drying.
- 1 10. (Canceled).
- 1 11. (Previously Presented) A settable mixture according to Claim 1, bagged so
- 2 as to be contained in an oxygen-free atmosphere.
- 1 12. (Previously Presented) A settable mixture according to Claim 1, including
- 2 a colourant.
- 1 13. (Previously Presented) A settable mixture according to Claim 1, wherein
- the material is contained in an oxygen-free atmosphere containing an inert gas.